

TECHNICAL DATA SHEET

**DESCRIPTION**

Polyfast™ FS is a shrinkage compensated, high strength mortar containing portland cement, special polymers and additives to provide an outstanding strength gain along with a fast set. Polyfast™ FS is a single component trowelable material formulated for vertical, overhead and horizontal repairs.

**USE**

Polyfast™ FS is a polymer modified mortar that can be used for vertical, horizontal and overhead repairs of concrete structures for interior or exterior, above or below grade applications. It can be used as a structural repair for bridges, tunnels, parking structures, dams, walls, columns, etc. It is also excellent for the repair of precast concrete products, i.e., pipes, beams, steps, etc.

**FEATURES**

- Ideal for vertical and overhead applications
- Higher strength than typical concrete
- "Built-in" bonding agent/polymer modified
- Very low chloride permeability
- Fast setting
- One component – just add water
- Excellent bond strength
- Shrinkage compensating

**PROPERTIES**

Set Times: ASTM C-266 @ 72°F (22°C)  
Initial Set: 30 minutes  
Final Set: 45 minutes

Compressive Strength: ASTM C-109  
1 Day 4,100 psi (22.2 MPa)  
3 Days 6,500 psi (44.8 MPa)  
7 Days 8,100 psi (55.8 MPa)  
28 Days 9,000 psi (62.0 MPa)

Bond Strength: ASTM C-1042  
7 Days 5,100 psi (35.1 MPa)

Flexural Strength: ASTM C-348  
7 Days 1,100psi (7.6 MPa)  
28 Days 2,000psi (13.8 MPa)

Length Change of Hardened Cement Mortar and Concrete:  
ASTM C-157 and ASTM C-928:

	Water Cure	Air Cure
28 Days	0.027%	-0.030%
ASTM C-928	Max to 0.15%	Max to -0.15%

**Note:** The data shown is typical for controlled laboratory conditions. Reasonable variation from these results can be expected due to interlaboratory precision and bias. When testing the field mixed material, other factors such as variations in mixing, water content, temperature and curing conditions should be considered.

**ESTIMATING GUIDE**

Approximately 0 .42 cu. ft. /50 lb.(0.012 cu m /22.67 kg) bag or pail.

**PACKAGING**

ITEM #	PACKAGE	SIZE	
		lbs.	kg
67358	Bag	50	22.67
67359	Pail	50	22.67

**STORAGE**

Shelf life of unopened bags, when stored in a dry facility, is 12 months. Excessive temperature differential and/or high humidity can shorten the shelf life expectancy. Store in a cool, dry area free of direct sunlight.

**APPLICATION**

**Surface Preparation:** The concrete must be sound and free of all foreign material, including oil, grease, dust, laitance, or other surface contaminants. Surface preparation in accord with ICRI Guidelines is recommended. Saw cut the perimeter of the repair to a maximum depth of ½ in (1.3 cm). Best results will be obtained by abrasive blasting the area to be repaired, providing uniform depth, a high surface profile and a firm bonding area. All surfaces to be repaired should be in a saturated-surface-dry (SSD) condition with no standing water on the surface. Supported patches deeper than 2 in. (5.1 cm) may require reinforcement or anchorage. Consult project engineer for specific requirements.

**Mixing:** Mix only as much product that can be easily placed within 10 minutes. Polyfast™ FS sets initially in approx. 30 minutes. For mixing, Dayton Superior recommends a low RPM drill with a mud paddle. When mixing less than a full unit, always first agitate the bag/pail so that a representative sample is obtained. Always add Polyfast™ FS to the water, thoroughly mixing to a putty-like consistency for at least 2-3 minutes.

**Water Requirements:** 3.5 to 4 quarts. (3.3 - 3.8L)/50 lb. (22.7 kg) bag or pail. Use less water for a stiffer mix.

**Sec 14**  
**Concrete Repair**

**Placement:** Using freshly mixed material, scrub a thin layer into the SSD substrate with a stiff fiber brush and place the repair mortar by trowel or hand before the scrub coat dries. Trowel the material onto the surface to a minimum thickness of ¼ in. (0.6 cm) and a maximum neat thickness of 2 in. (5.1 cm). Additional lifts can be placed up to 6 in. (15.2 cm) and between each lift, the substrate must be left roughened or scarified. Prior to each lift, the surface must be in a SSD condition and a scrub coat applied immediately prior to the next lift being applied. The less Polyfast™ FS is handled the better. Application should always be finished by the time of initial set or stiffening. Never leave excess material lapping over the edges of the repair. The finished repair should be smooth and level with the surrounding concrete. After leveling, Polyfast™ FS can be finished to achieve desired texture with broom, sponge, float or trowel. For repairs over 2 in. (5.1 cm) thick, rather than applying in lifts, up to 15 lbs. (6.8 kg) of clean, SSD pea gravel /50 lbs. (22.7 kg.) can be added to the Polyfast™ FS.

### CURING

Adequate curing is important, especially during windy, hot or dry conditions. A wet burlap cure or a Dayton Superior water based curing compound,.

### CLEAN UP

Use water when material is wet. Hardened material requires abrasive methods.

### LIMITATIONS

#### FOR PROFESSIONAL USE ONLY

When using less than one bag always dry mix the full bag prior to each use.

DO NOT place at unprotected temperatures below 40°F(5°C) or if the temperature is expected to drop below 40°F(5°C) in the next twenty-four hour period.

Ideal installation temperatures are from 50°F (10°C) to 80°F (27°C).

Cooler temperatures will slow set-time and strength gain.

Hot temperatures will accelerate set time. In hot weather, follow ACI Committee 305 recommended procedures.

Do not apply over a smooth hard troweled surfaces without first roughening the surface.

DO not featheredge. Minimum thickness for patching is ¼ in. (0.6 cm).

Do not re-temper the mixed material or use admixtures.

Mixing equipment should be cleaned with water frequently and prior to material hardening.

Not for use as a parge coating or stucco type application.

### PRECAUTIONS

#### READ MSDS PRIOR TO USING PRODUCT

- Product contains Crystalline Silica and Portland Cement, Avoid breathing dust – Silica may cause serious lung problems
- Use with adequate ventilation
- Wear protective clothing, gloves and eye protection (Goggles, Safety Glasses and/or Face Shield)
- Keep out of the reach of children
- Do not take internally
- In case of ingestion, seek medical help immediately
- May cause skin irritation upon contact, especially prolonged or repeated. If skin contact occurs, wash immediately with soap and water and seek medical help as needed
- If eye contact occurs, flush immediately with clean water and seek medical help as needed
- Dispose of waste material in accordance with federal, state and local requirements

### MANUFACTURER

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### WARRANTY

Dayton Superior Corporation ("Dayton") warrants for 12 months from the date of manufacture or for the duration of the published product shelf life, whichever is less, that at the time of shipment by Dayton, the product is free of manufacturing defects and conforms to Dayton's product properties in force on the date of acceptance by Dayton of the order. Dayton shall only be liable under this warranty if the product has been applied, used, and stored in accordance with Dayton's instructions, especially surface preparation and installation, in force on the date of acceptance by Dayton of the order. The purchaser must examine the product when received and promptly notify Dayton in writing of any non-conformity before the product is used and no later than 30 days after such non-conformity is first discovered. If Dayton, in its sole discretion, determines that the product breached the above warranty, it will, in its sole discretion, replace the non-conforming product, refund the purchase price or issue a credit in the amount of the purchase price. This is the sole and exclusive remedy for breach of this warranty. Only a Dayton officer is authorized to modify this warranty. The information in this data sheet supersedes all other sales information received by the customer during the sales process. THE FOREGOING WARRANTY SHALL BE EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND ALL OTHER WARRANTIES OTHERWISE ARISING BY OPERATION OF LAW, COURSE OF DEALING, CUSTOM, TRADE OR OTHERWISE.

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